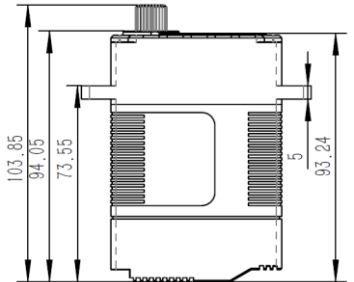
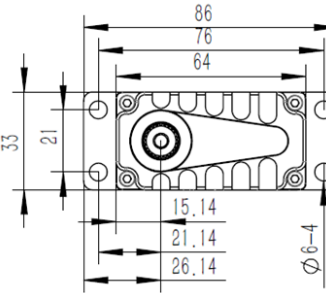
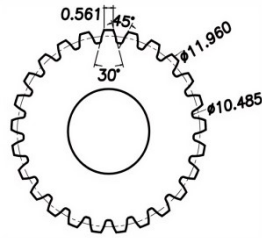
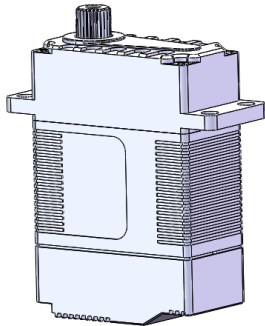


X30-28-180-x V8.0 Technical Specification

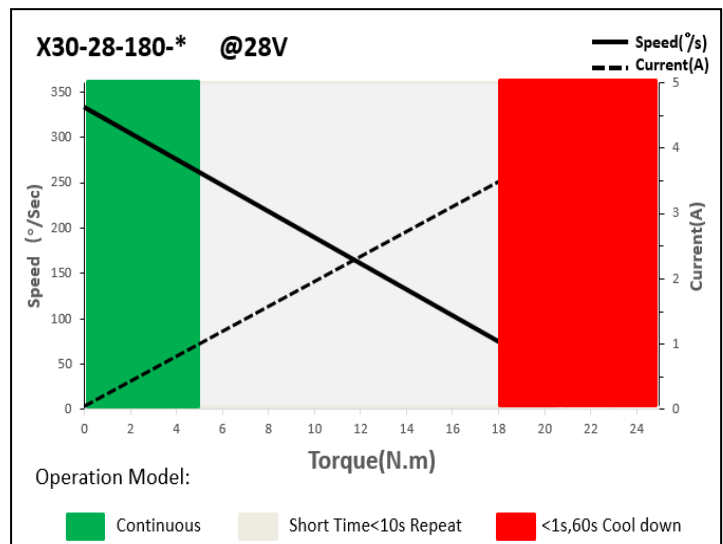


Output Shaft Spline (25T&12mm)

1. Servo Data

Rated Voltage	DC28V
Voltage Range	DC24V-32V
Torque	13.5N.m@24V
	18N.m@28V
Speed	0.24sec/60°@24V
	0.18sec/60°@28V
Working Frequency	1520us/333Hz
Default Travel Angle	±50°=100° Total
Temperature Range	-20°C.....+65°C
Case Material	Aluminum Alloy
Motor Type	Brushless DC Motor
Gear Set Material	Hardened Steel
Position Sensor	Potentiometer
Ball Bearing	7 BB
Case Dimensions	64x33x94mm±0.2mm
Weight	435g±10%

2. Performance



3. Command signal

3.1. PWM Command Interface

Signal Voltage	HIGH: min.3.3V, max.5.0V Low: min.0.0V, max.1.5V
Pulse Lengths	900us-2100us
Pulse Lengths for Position	1000us/1500us/2000us -50°/0°/+50°

3.2. RS485 Command Interface

Baud-Rate	115200 ±1.5% bits/s
Protocol	10 Byte (incl. 1 byte Check Sum)
Number of Data Bits	8
Number of Stop Bits	1
Parity	None

Command / Response Frame			
Byte #	Description	Byte #	Description
1	Frame Head(0xFE)	6	Data
2	Version(0xCA)	7	Data
3	Address	8	Data
4	Command code	9	Check Sum
5	Data	10	(0A) Frame End

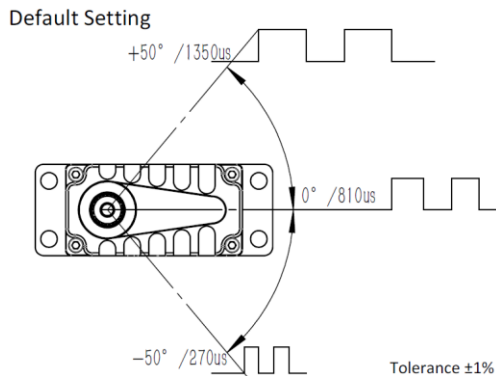
3.3 CAN Bus Command Interface

Baud-Rate	500Kbps	Communication	3.1: CAN Open standard frame
Node number	0 x25 (range 1 ~ 127, 0 is radio)		3.2: CAN Extended frame

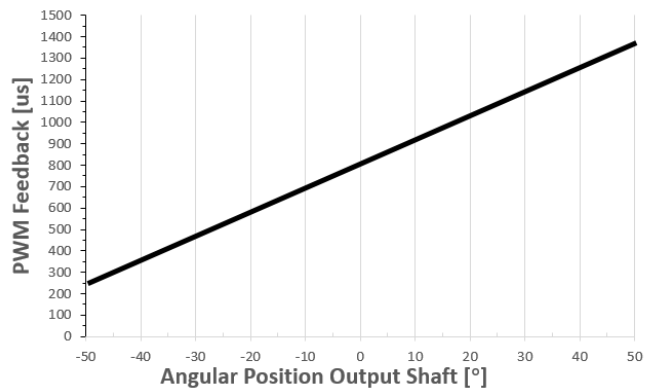
3.4. Feedback Signal

3.4.1 Position Feedback Signal (PWM Versions)

The Position Feedback signal is an output signal with a square wave which is directly related to the output shaft's angular position. Reference is Supply Ground.



Position Feedback

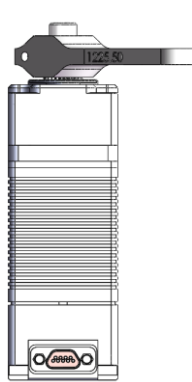


3.4.2 Feedback Value (Bus Version)

Integrated in the Bus protocol a Feedback Value, including the Angle position, Temperature, current value. Value read by sending request command. Provide the details of the bus in the document.

4. Electrical Connection Options

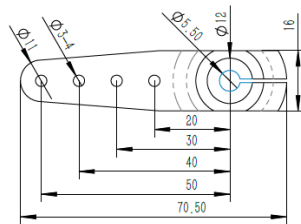
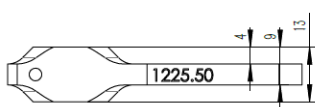
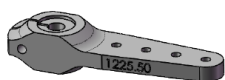
Industrial Standard J30J-9ZKP electrical Connector

	Assignment PWM		Assignment RS485		Assignment CAN	
	1	DC + Supply Voltage	1	DC + Supply Voltage	1	DC + Supply Voltage
	2		2		2	
	3		3		3	
	4	DC- Supply Ground	4	DC- Supply Ground	4	DC- Supply Ground
	5		5		5	
	6		6		6	
	7	PWM Signal	7	Do not connect	7	Do not connect
	8	Feedback Signal	8	RS485A	8	CAN_H
	9	Signal Ground	9	RS485B	9	CAN_L

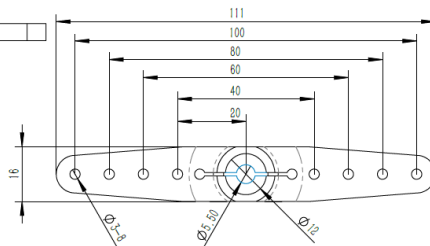
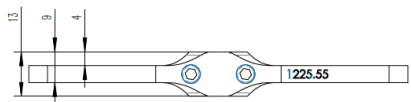
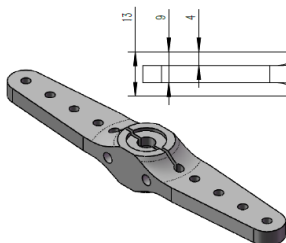
5. Accessories List

Model	Output Shaft Spline	Item	Item No.
X30-28-180-x	25T 12mm	Aluminum Servo Arm (Single side)	1225.50
		Aluminum Servo Arm (Double side)	1225.55
		Aluminum Servo Disc	1225.16.5

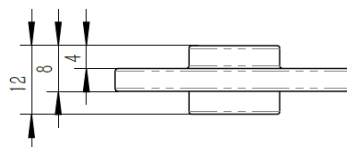
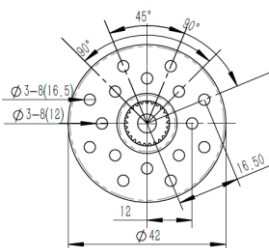
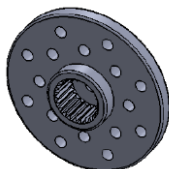
Item No.: 1225.50



Item No.: 1225.55



Item No.: 1225.16.5



6. Item Number System

